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Contact Type:	Single Contact:	Break on rise Make on rise	Make on fall Break on fall
	Dual Contact:	B/M on rise B/B on rise M/B on rise M/M on rise	M/B on fall M/M on fall B/M on fall B/B on fall

PROCEDURE FOR WIRING ELECTRICAL CONTACTS

SINGLE CONTACTS

3 Core cable, RED ,BLUE & GREEN

RED/BROWN	=	1st CONTACT
BLUE	=	COMMON
GREEN/YELLOW	=	EARTH

DUAL CONTACTS

4 core cable , RED, YELLOW, BLUE & GREEN

RED	=	1st CONTACT
YELLOW	=	2nd CONTACT
BLUE	=	COMMON
GREEN	=	EARTH

4 Core Cable , BLACK(1), BLACK(2), BLACK(3) & YELLOW/GREEN

BLACK(1)	=	COMMON
BLACK(2)	=	1st CONTACT
BLACK(3)	=	2nd CONTACT
YELLOW/GREEN	=	EARTH

SPECIALS

DUAL CONTACTS (WITH SEPARATE CIRCUITS) 6 CORE CABLE

RED	=	1st CONTACT
WHITE	=	2nd CONTACT
BLUE	=	COMMON
YELLOW	=	COMMON
GREEN	=	EARTH
BLACK	=	NOT USED

CONTACT WITH DIN PLUG FITTED

RED = Pin.1 =	1st CONTACT
BLUE = Pin.2 =	COMMON
GREEN = Pin.3 =	2nd CONTACT
GREEN/YELLOW = Pin.4 =	EARTH